

Fill-N-Flex Cans

Instructions



Necessary Tools

- High Pressure Washer
- Rubbing Alcohol
- Masking Tape

Optional Tools

- 5 gal Bucket
- Hot-air Gun

Coverage

96 oz. Kit will fill 460ft. of 1/4" wide x 1/8" deep joint or 116ft. of 1/2" wide x 1/4" deep joint. Depth of Fill-N-Flex should be half of the width, with a 1/8" minimum to 1/2" maximum for standard joints.

Surface Requirements

- Surface must be 50°F and rising
- Minimum of 2500 psi pressure wash

Mixing

Mix 2 parts A to 1 part B by volume (Ratio A:B, 2:1).

Thoroughly mix together parts A & B until a uniform color is obtained (minimum of 2 minutes).

Try to minimize air entrainment. A complete kit will have a 30-minute pot life at 85°F. Cooler temperatures and smaller batch sizes will lengthen pot life, higher temperatures will shorten pot life. In hot weather keep materials out of the sun and in an ice-water bath to prolong pot life.

Note: Rubbing alcohol can be used to clean up tools, but only before the material sets.

Application

After mixing, pour Fill-N-Flex into the squeeze bottle. Start filling the joint, working quickly. Cut part of the squeeze bottle spout off to accommodate larger joints. Remember as the material passes through a small spout opening entrained air bubbles rupture, therefore, use the smallest spout opening that is feasible.

This compound is flexible, self-leveling and non-shrinking. It can be applied to surfaces that are 40°F and rising. Applying compound to surfaces below 50°F will significantly increase setting time. This material is extremely tenacious and will bond to DAMP concrete surfaces and all standard construction materials. The quality of its bond is directly proportional to the cleanliness of the surfaces to which it is applied. Filling the joint with just one pass minimizes over fill. Since the compound adheres to itself, it can readily be refilled should a sunken area develop. Hint: If the surface needs to be tooled for any reason, first coat tools and/or hands with soapy water to avoid sticking to compound.

Warning: Rubber gloves should be worn at all times. This material may produce irritation to eyes and skin. In case of skin contact wash with soap and water. For eye contact, flush immediately with plenty of water for 15 minutes and call a physician. Use in well ventilated area to avoid breathing vapors. If swallowed, CALL A PHYSICIAN IMMEDIATELY.

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